

# Work Order ID 55824

Tuesday, February 02, 2010 2:42:40 PM

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Item ID: D3166-1

Accept

Revision ID:

Item Name: Basket Hoop

Start Date: 2/3/2010 Start Qty: 12.00

Required Date: 2/8/2010 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: MF Date: 10-2-2 Tooling:

QC: Date: SPC (Y/N):

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3166	Rev A1								
100	Skidtubes	0.00							
Skidtubes	Memo	0.00							
Skidtubes	Cut 3/4" x 3/4" square tubing 60.00" long.								
110	BENDING MACHINE - SKIDTUBES	0.00							
CNC Bend 1	Memo	0.00							
CNC Delta 100 Bender	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004.								
120	QC6- Inspect dimensions to drawing	0.00							
QC	Memo	0.00							
Quality Control	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)								

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QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

SAD

10-02-09

(12)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/11 JF  
MF 10-2-09

# Picklist Print

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Work Order ID: 55824



Parent Item: D3166-1



Parent Item Name: Basket Hoop

Start Date: 2/3/2010

Required Date: 2/8/2010

Comments: IPP A: 02.08.23 New issue KJ  
IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ  
Verified by: EC  
IPP Rev: C 09-01-23 as per DEO D3166-A2 DD verified by: EC

Start Qty: 12.00

Required Qty: 12.00

M304TS0.750W.065

Purchased

No

100

f

329.6041

63.1579



304 SQ Tube .75x.75x.065W

SAD 10-02-08

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

329.6040742

113082

0.00419

113245

0.00038421

113683

155.9153

113836

173.6842

63.1579

Main Warehouse

WA

0.0000047

112398

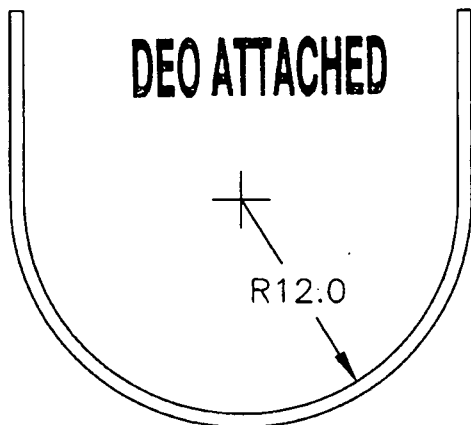
0.0000047



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WAS 36.0	

RELEASED  
02.08.06

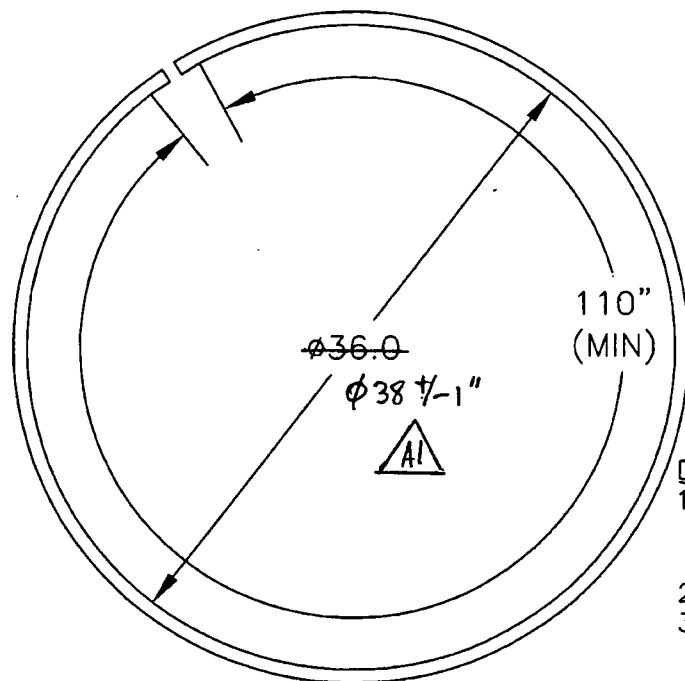
DEO ATTACHED



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



#55824

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REV.A1	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED [Signature]	MFG. APPR. [Signature]	APPROVED [Signature]		DE APPR. [Signature]		
DATE 08.12.11	DATE 08.12.15	DATE 08/12/15	DATE 08/12/16		DATE 08.12.16		

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
60.00" LONG  
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

# 55824

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
120.00" LONG  
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

RELEASED  
08/12/16 [Signature]

REASON: SEE PAR 08-005